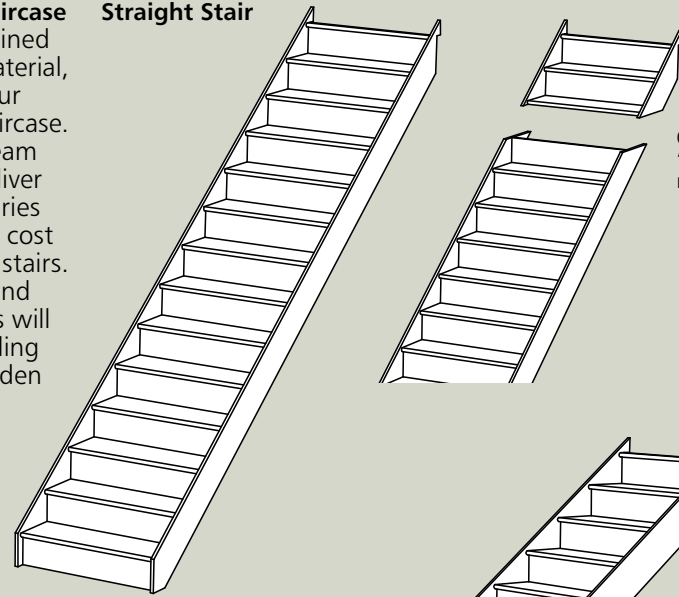


# The Production Series Staircase

## The Production Series Staircase

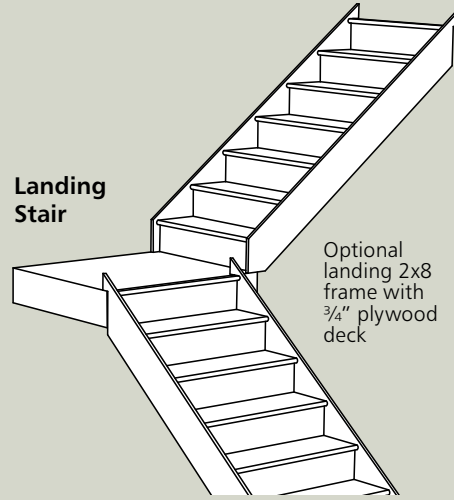
Designed Stairs has combined the ultimate in design, material, and efficiency to create our Production Series (PS) Staircase. Our highly experienced team can design, build, and deliver a variety of Production Series stairs for a fraction of the cost of site-built or plant-built stairs. The strength, durability, and consistency of these stairs will streamline your stair building process and eliminate hidden overhead costs.

### Straight Stair



Optional "split top" for modular 2-story

### Landing Stair



Optional landing 2x8 frame with 3/4" plywood deck

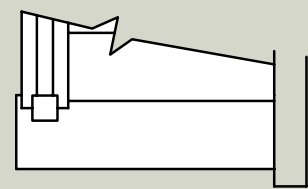
Solid stair stringers are milled 1/2" deep to accept treads and risers. Adhesive and wedge fastening ensures long-lasting strength and squeak-free construction

### Materials

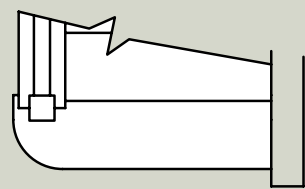
Tread	Riser	Stringer
ETS (Engineered Timber Stand)	OSB	Pine (southern, yellow)
ETS (Engineered Timber Stand)	OSB	Oak (red oak)
Oak (red oak)	Oak (red oak)	Oak (red oak)

### Starting Tread Options

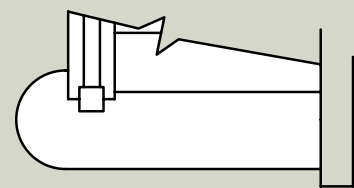
Highlight the foyer with an attention-grabbing starting tread option



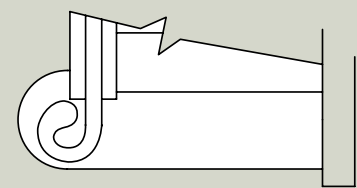
Square Starting Tread



Quarter Circle Starting Tread



Half Circle Starting Tread

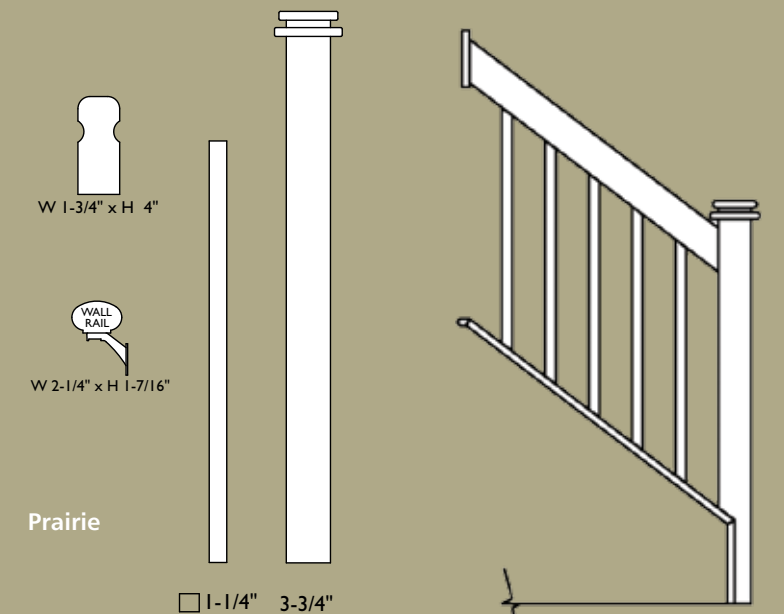
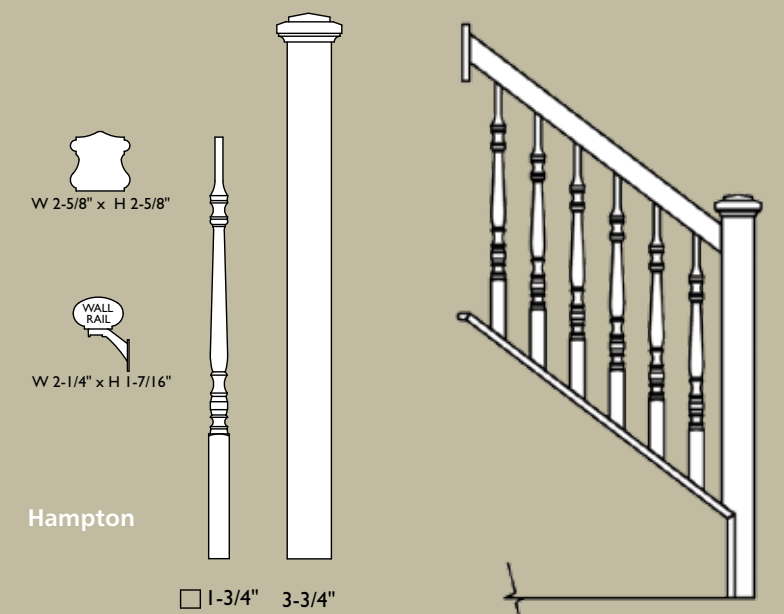
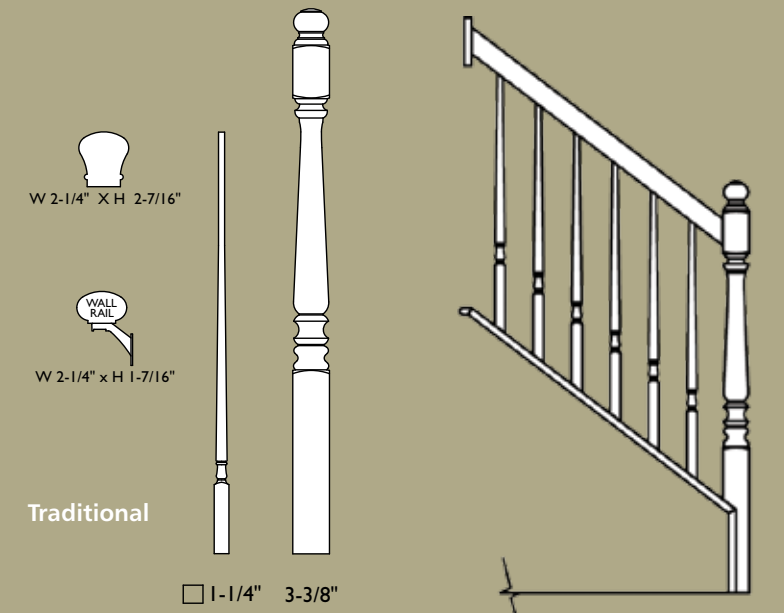


Half Circle Starting Tread / Volute  
Available in T Style only

# The Production Series Rail System

## Strength and Durability

Our Production Series Rail Systems are engineered for enduring strength and beauty. We have designed Custom Home quality into a rail system that is ready for production applications.



The Production Series  
By Designed Stairs

**"Ship Through" Simplicity**  
Our rail systems are delivered to your plant ready for the builder to install. No additional labor is necessary within your plant.

**Cost Control**  
Designed Stairs provides exactly what you need on a house-by-house basis, eliminating the ordering, stocking, and loss problems experienced by handling loose parts.

## Simple and Efficient Installation

Every rail system is built specifically for your structure with every attachment and intersection pre-planned. Whether being installed in your plant or out at the job-site, the Production Series Rail System installs in a fraction of the time required by loose parts.

